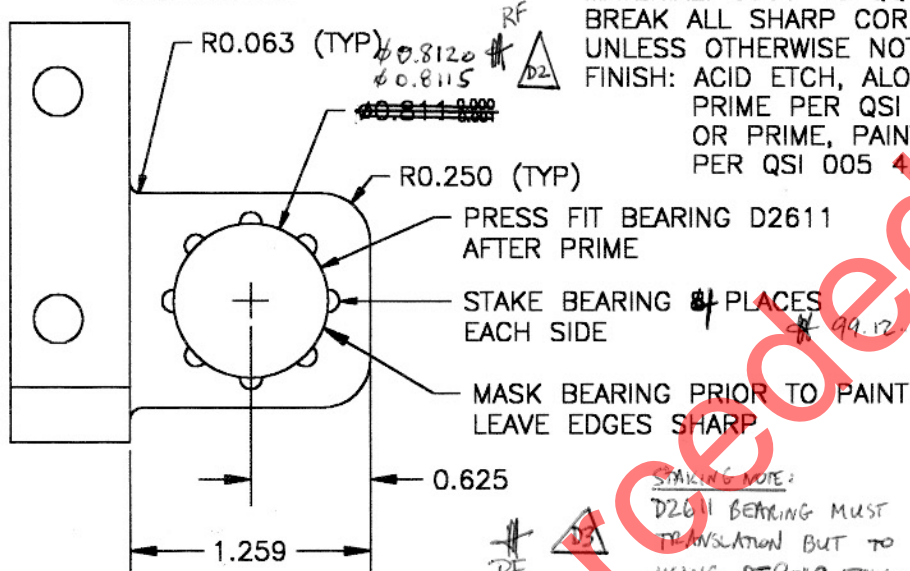


DART

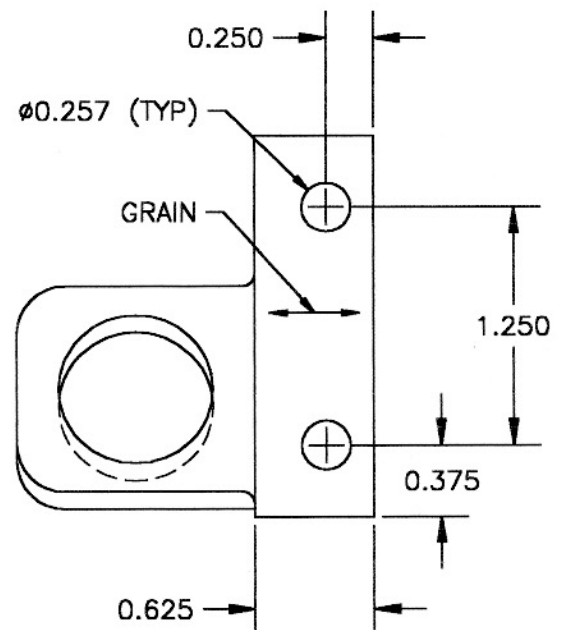
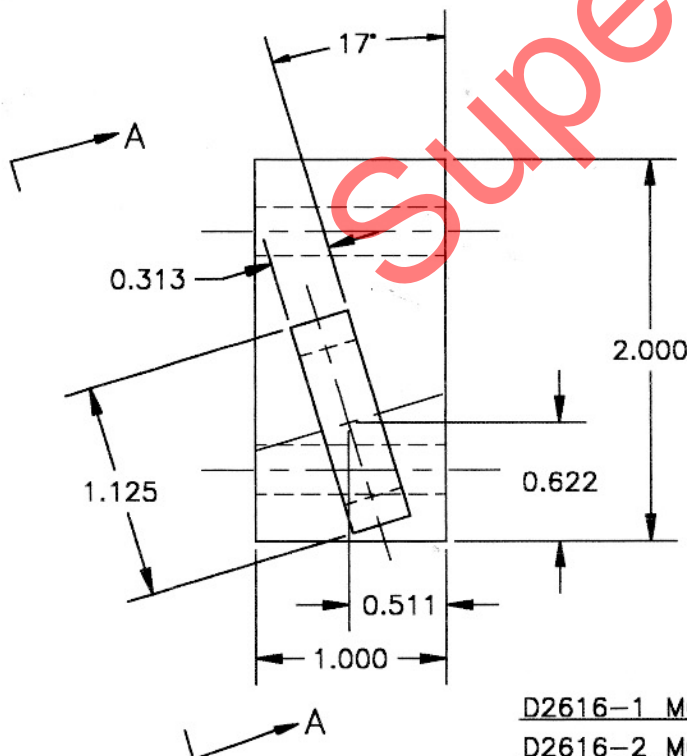
| | | | |
|-------------------------------|-----------------------|--|------------------------|
| DESIGN <i>Bw</i> | DRAWN BY <i>KE</i> | DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA | |
| CHECKED <i>[Signature]</i> | APPROVED <i>Bw</i> | DRAWING NO. D2616 | REV. D SHEET 1 OF 1 |
| DATE 97.07.31 | | TITLE FWD MOUNT LUG | SCALE 1:1 |
| D1 | 99.12.16 | STAKE 4 PLS INSTEAD OF 8 PLS /SIDE | A |
| D2 | 00.11.21 | CHG. HOLE TOL. PER NCR 449. | B |
| D3 | 02.04.30 | ADD STAKING NOTE PER CAR 107 | C |
| | | | D |
| | | | |

VIEW A-A

MATERIAL: 6061-T6 QQ-A-200/8
BREAK ALL SHARP CORNERS 0.010 TO 0.020
UNLESS OTHERWISE NOTED
FINISH: ACID ETCH, ALODINE PER QSI 005 4.1
PRIME PER QSI 005 4.2
OR PRIME, PAINT PER CUSTOMER SPEC
PER QSI 005 4.2

RELEASED
970731 Bw

STAKING NOTE:
D2611 BEARING MUST BE STAKED TO PREVENT
TRANSLATION BUT TO STILL ALLOW ROTATION
USING DT8019, TOUCH UP PAINT AFTER STAKING.



D2616-1 MOUNTING LUG SHOWN
D2616-2 MOUNTING LUG OPPOSITE